

Mirle FAMA SC

HMI Factory Setting:

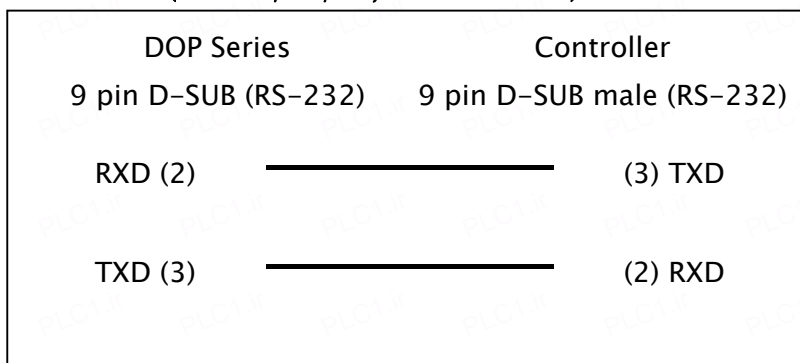
Baud rate: 9600, 7, Even, 1

Controller Station Number: 0

Control Area / Status Area: 40100 / 40200

Connection

a. RS-232 (DOP-A/AE/AS, DOP-B Series)



Definition of PLC Read/Write Address

a. Registers

Type	Format	Read/Write Range	Data Length	Note
	Word No. (n)			
Output Registers	Wn	W40001 - W50000	Word	
Input Registers	Wn	W30001 - W40000	Word	Read Only

b. Contacts

Type	Format	Read/Write Range	Note
	Bit No. (b)		
Discrete Outputs	Bb	B1 - B10000	
Discrete Inputs	Bb	B10001 - B20000	Read Only